

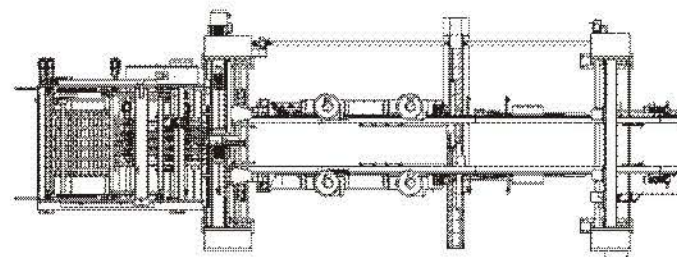
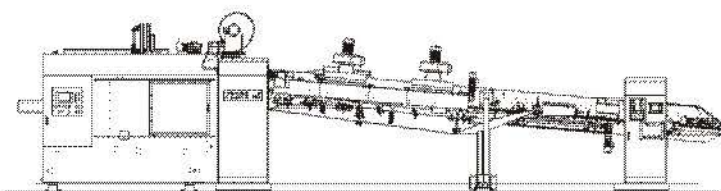
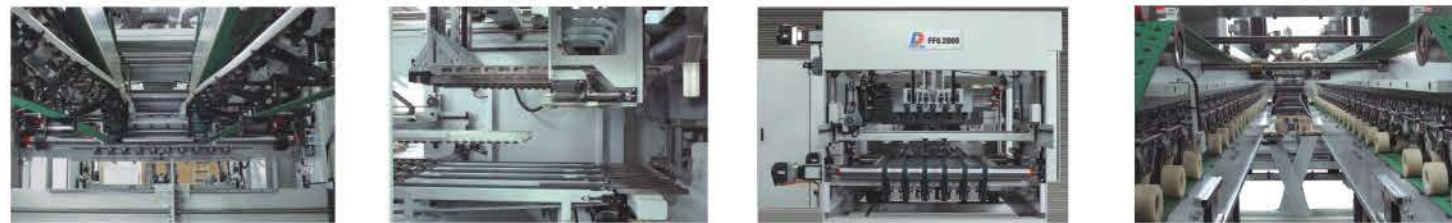


Features:

- Folder gluer for top printing machine.
- Vacuum transfer upper belts, the gap can be adjusted according to the thickness of paperboard.
- Lower transfer belts driven by the independent motor independently for precise sheet control.
- The forming belts are driven by the independent motors independently which can control the fishtailing as well.
- Rotatable forming wheels in the 2 sides can control the size.
- Glue extrusion system: VALCO, ERO (Optional).
- Counter ejector is driven by the servo motors which control the quantity of the papers accurately.

Models Suited to FFG

- TOPRA PD-S: 1224,1228
- TOPRA GD: 924,1224,1228
- TOPRAAD: 924,1224,1228



Main Specification

Item	Model	900×2000	900×2400	1200×2800
Max.machine speed of folder gluer(pcs/min)		300	280	250
Max.feeding size(mm)		900×2000	900×2400	1200×2800
Max.processing size(mm)(glue tab width 45 included)		900×2000	900×2400	1200×2800
Max.printing area(mm)		900×1960	900×2360	1200×2760
Max.die-cutting area(mm)		900×2000	900×2400	1200×2800
Min.feeding size(mm)		260×750	260×750	300×750
Normal thickness of printing plate(mm)		7.2	7.2	7.2
Max. Panel size(mm)		912.5/glue tab side	1100/glue tab side	1100/glue tab side
		747.5/Opposite glue tab side	947.5/Opposite glue tab side	1145/Opposite glue tab side
Min. slotting space(mm)		230/glue tab side	230/glue tab side	230/glue tab side
		120/Opposite glue tab side	120/Opposite glue tab side	120/Opposite glue tab side
Glue tab width(mm)		<45	<45	<45

Specifications subject to change without advance notification.

Counting stacking machine	Counting (pcs)	B	10, 15, 20, 25, 30
	Max. machine speed	A	10, 15, 20
		AB	5, 10
		5pcs	75(pcs/min)
		10 pcs	150(pcs/min)
		15 pcs	225(pcs/min)
		20 pcs	300(pcs/min)
>25 pcs	350(pcs/min)		
Paperboard ejection height(mm)		700	

